

This listing of claims will replace all prior versions, and listings, of claims in the application:

In the Claims:

Claim 1. (Original) A stackable horizontal dispensing container comprising:

a pallet base;

a pallet cover;

a three sided sleeve extending between the pallet base and the pallet cover, the sleeve, pallet base and pallet cover defining an interior of the horizontal dispensing container;

a rectangular frame secured to opposed sides of the sleeve such that the rectangular frame defines an opening on a fourth side of the horizontal dispensing container.

Claim 2. (Original) The horizontal dispensing container of claim 1 wherein the sleeve is made of one piece of material.

Claim 3. (Original) The horizontal dispensing container of claim 1 wherein the sleeve is made of multiple pieces of material joined together.

Claim 4. (Original) The horizontal dispensing container of claim 1 further comprising dunnage inside the interior of the horizontal dispensing container.

Claim 5. (Withdrawn) The horizontal dispensing container of claim 4 wherein the dunnage comprises intersecting partitions.

Claim 6. (Original) The horizontal dispensing container of claim 4 wherein the dunnage comprises pouches.

Claim 7. (Original) The horizontal dispensing container of claim 6 wherein the pouches are supported by the pallet cover.

Claim 8. (Original) The horizontal dispensing container of claim 4 wherein the dunnage is supported by braces extending between opposed sides of the sleeve.

Claim 9. (Original) The horizontal dispensing container of claim 1 wherein the sleeve is made of corrugated plastic.

Claim 10. (Original) The horizontal dispensing container of claim 9 wherein the corrugations extend vertically.

Claim 11. (Original) The horizontal dispensing container of claim 9 wherein the corrugations extend horizontally.

Claim 12. (Original) The horizontal dispensing container of claim 1 further comprising fasteners extending through the pallet base, pallet cover and sleeve to secure the pallet base, pallet cover and sleeve together.

Claim 13. (Withdrawn) The horizontal dispensing container of claim 1 further comprising a brace extending between opposed sides of the sleeve.

Claim 14. (Withdrawn) The horizontal dispensing container of claim 1 wherein the sleeve is made from three plies of plastic, two generally planar face plies and a middle ply having a plurality of dimples sandwiched between the face plies.

Claim 15. (Original) The horizontal dispensing container of claim 1 wherein the sleeve is less than twenty millimeters thick.

Claim 16. (Original) A stackable horizontal dispensing container comprising:

- a pallet base;

- a pallet cover;

- a three sided sleeve removably secured to the pallet base and the pallet cover; and

- a rectangular frame secured to opposed sides of the sleeve, the rectangular frame defining an opening on a fourth side of the horizontal dispensing container, whereby the container provides horizontal access to product residing in the interior of the container.

Claim 17. (Original) The horizontal dispensing container of claim 16 further comprising dunnage inside the interior of the horizontal dispensing container.

Claim 18. (Withdrawn) The horizontal dispensing container of claim 17 wherein the dunnage comprises intersecting partitions.

Claim 19. (Original) The horizontal dispensing container of claim 17 wherein the dunnage comprises pouches.

Claim 20. (Original) The horizontal dispensing container of claim 19 wherein the pouches are supported at least in part by the sleeve.

Claim 21. (Original) The horizontal dispensing container of claim 16 further comprising braces for supporting dunnage.

Claim 22. (Original) The horizontal dispensing container of claim 17 wherein the dunnage is supported, at least in part, by the pallet cover.

Claim 23. (Withdrawn) The horizontal dispensing container of claim 16 wherein the sleeve is made from three plies of plastic, two generally planar face plies and a middle ply having a plurality of dimples sandwiched between the face plies.

Claim 24. (Original) The horizontal dispensing container of claim 16 wherein the sleeve is made of corrugated plastic.

Claim 25. (Original) The horizontal dispensing container of claim 24 wherein the corrugations extend vertically.

Claim 26. (Original) The horizontal dispensing container of claim 24 wherein the corrugations extend horizontally.

Claim 27. (Original) The horizontal dispensing container of claim 24 wherein fasteners secure the sleeve to the pallet base and pallet cover.

Claim 28. (Withdrawn) A stackable horizontal dispensing container comprising:

- a pallet base;
- a pallet cover;
- two side panels secured to the pallet base and the pallet cover on opposite sides of the container; and
- two rectangular frames secured to the side panels on opposite sides of the container, each of the rectangular frames defining an opening of the horizontal dispensing container, whereby the container provides access on opposite sides to product residing in the container.

Claim 29. (Withdrawn) The horizontal dispensing container of claim 28 wherein each side panel is made from three plies of plastic, two generally planar face plies and a middle ply having a plurality of dimples sandwiched between the face plies.

Claim 30. (Withdrawn) The horizontal dispensing container of claim 28 wherein each side panel is made of corrugated plastic.

Claim 31. (Withdrawn) A stackable horizontal dispensing container comprising:

- a pallet base;
- a pallet cover;
- two side walls extending between the pallet base and the pallet cover, each side wall forming a side of the container;
- at least one brace extending between opposed sides of the container; and
- a rectangular frame secured to the side walls such that the rectangular frame defines an opening for access inside the horizontal dispensing container.

Claim 32. (Withdrawn) The stackable horizontal dispensing container of claim 31, each of the side walls being bent to form a portion of another side of the container.

Claim 33. (Withdrawn) The stackable horizontal dispensing container of claim 31 further comprising fasteners securing the pallet base, pallet cover and side walls together.

Claim 34. (Withdrawn) The stackable horizontal dispensing container of claim 33 further comprising dunnage supported, at least in part, by the at least one brace.

Claim 35. (Withdrawn) The stackable horizontal dispensing container of claim 34 wherein the side walls are plastic.

Claim 36. (Original) A stackable horizontal dispensing container comprising:

- a pallet base having a lip extending upwardly from a body of the pallet base;

a pallet cover having a lip extending downwardly from a body of the pallet cover;
a three sided sleeve extending between the pallet base and the pallet cover, at least two sides of said sleeve being inside said lips of said pallet base and pallet cover;
a rectangular frame secured to opposed sides of the sleeve such that the rectangular frame defines an opening on a fourth side of the horizontal dispensing container.

Claim 37. (Original) The stackable horizontal dispensing container of claim 36 further comprising dunnage inside an interior of the horizontal dispensing container defined by the sleeve, pallet base and pallet cover.

Claim 38. (Currently Amended) A method of manufacturing a stackable horizontal dispensing container, the method comprising:

making a three sided sleeve;
securing a generally rectangular ~~metal~~ frame to the sleeve; and
securing a pallet base and pallet cover to the sleeve such that a lip of the pallet base and a lip of the pallet cover are located outside the sleeve.

Claim 39. (Original) The method of claim 38 further comprising securing dunnage inside the horizontal dispensing container.

Claim 40. (Withdrawn) A method of manufacturing a stackable horizontal dispensing container, the method comprising:

securing two side panels to a generally rectangular metal frame;

securing a pallet base and pallet cover to the side panels with fasteners extending through the side panels.

Claim 41. (Withdrawn) The method of claim 40 further comprising securing dunnage inside the horizontal dispensing container.

Claim 42. (Withdrawn) A method of manufacturing a stackable horizontal dispensing container, the method comprising:

securing two side panels to at least one generally rectangular metal frame;

securing a pallet base and pallet cover to the side panels; and

securing at least one brace to the side panels such that said brace extends between the side panels.

Claim 43. (Withdrawn) The method of claim 42 further comprising supporting dunnage inside the horizontal dispensing container.

Claim 44. (Withdrawn) The method of claim 43 wherein said dunnage is supported from said at least one brace.